

CUSTOMER'S OWN MATERIAL

CUSTOMER'S OWN MATERIAL (C.O.M)

All items are available with material furnished by the purchaser and should be priced in grade A. Yardage requirements listed in our price list are based on 54" wide plain material. Generally, additional yardage is required if striped or patterned material is used, if pattern requires matching, or if width of materials is less than 54" wide. **HLC strongly recommends a sample of the C.O.M. material be submitted for review and approval prior to ordering. We can take no responsibility for tailoring, wearability or application of C.O.M. covers.**

TEXTILE GRADING

COM should be priced in Grade "A". COL should be priced in Grade "C". COM, COL, and all leather grades are noted in header above each products zoned pricing.

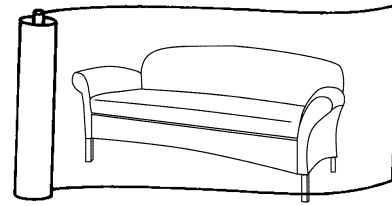
C.O.M CHART

Though every effort has been made to estimate excess yardage required for stripes and matches, HLC takes no responsibility where additional material must be ordered. HLC will supply yardage requirements for large quantities, revisions and special match upon request.

Refer to the following guideline when figuring C.O.M. requirements:

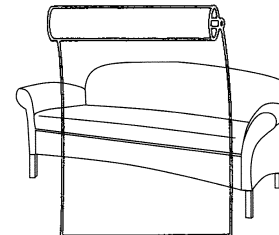
		Railroaded					
Fabric Width	Plain Fabric	Repeat					
		1-5"	6-9"	10-13"	14-20"	21-27"	28-34"
54"	0%	+10%	+15%	+20%	+25%	+30%	+35%
50"	+15%	+15%	+20%	+25%	+30%	+35%	+40%
48"	+20%	+20%	+25%	+30%	+35%	+40%	+45%

"Railroad" or "Top to Selvage"



		Up The Roll					
Fabric Width	Plain Fabric	Repeat					
		1-5"	6-9"	10-13"	14-20"	21-27"	28-34"
54"	0%	+15%	+18%	+25%	+30%	+35%	+40%
50"	+15%	+20%	+25%	+30%	+35%	+40%	+45%
48"	+20%	+25%	+30%	+35%	+40%	+45%	+50%

Up the Roll



ALL C.O.M.'s AND C.O.L.'s

In absence of specific written instructions accompanying the order, fabrics will be cut, seamed and applied at HLC's discretion and at customer's risk. While HLC inspects fabrics for mill imperfections, some are difficult to recognize. HLC cannot be responsible for defects, color inaccuracies, dye lot variations/flaws and suggests that our customer inspect fabrics before furnishing them to the factory. HLC will make a concentrated effort to control C.O.M. and C.O.L. materials. It is not HLC's responsibility to police the receipt of C.O.M. and C.O.L. material in order to meet delivery deadlines and we assume that customers are aware of any undue delay in the delivery of their C.O.M. and C.O.L. materials. All C.O.M. and C.O.L. must be clearly tagged with customer name/Purchase Order Number/Product Number.

SHIP C.O.M. PREPAID

HLC
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